

8/29/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14102W2-3
Job Sheet 199669



Part No: RBE105-14102W2-3

Job Qty: 4 pcs

Part Name: Connecting Pin



Part Weight: 0 lbs

Status: New

Job Created: 8/29/19

Job Tracking No:

Priority: Medium

Due Date: 11/4/19

Type: SOLD

Created By: Marie Lajeunesse

Description:

Note: DWG RBE105-14102W2 Rev 1 IPP Rev. A 19.08.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs			1.00	1.00	SL-154 - 1		
110	QC 2	4 pcs			0.00	0.00	QC 2 - 1		JB 19-10-30
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-10-30
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

DAS
62
9-89

DAS
62
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S228260

Part: RBE105 - 14102W2 - 3

Job No: 199669

Serial No/Batch: S228260

Revision: 1

Inspector:

Exo Date:

120 QC 8	4 pcs	11/4/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	mx 19/11/04
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Outsource - 13 - Zinc Plating	4 pcs	11/4/19		GRO002-VC	2019-11-04
140 Packaging 2-1 - Receive - B4B	4 pcs	11/4/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	NOV 07 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
150 QC 6	4 pcs	11/4/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 07 2019 68
				QC 6 - 61	9-89
				Plex 8/29/19 9:17 AM Dart.lajeunesse.marie	

				QC 6 - 40	
				QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	4 pcs	11/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 28
				Packaging 3 - 8 - B4B	7-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	DAS 21
170 QC 21 - SA	4 pcs	11/4/19	0.00 0.00	QC 21 - SA - 21	NOV 11 2019
				QC 21 - SA - 70	9-89

Part Op 100 - 1-Machine as per folio F0049. FOLIO REV: AA DWG REV: 1 2-Debur
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - -Issue P/O; 4499S -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of
 Conformity is required
 140 - Certificate of Conformity is required
 150 - QC6- All purchased or subcontracted products
 160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

GA137A

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.125	AISI 4140 Quenched & Tempered Steel Round Bar 1.125" Dia.	2.4000 ft (.6 ea)	100-SL-154 - 1	5187863

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	MT-4140QT-R1.125	2	11	0

Part Specifications	
Specifications could not be found.	

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Thin d

CONNECTING PIN

SHC
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

152665 m/s 28

③

DART AEROSPACE LTD	Work Order:	199669
Description: Connecting Pin	Part Number:	RBE105-14102W2-3
Inspection Dwg: RBE105-14102W2 Rev: 1		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by: JB	9-89	Checked by: JLF	QC Inspector:
Date: 19-10-30		Date: 19/10/04	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044995



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-666
Fax: 514-335-3808

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044995

PO Date: 11/4/19

Due Date: 11/12/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

EMMAILED
2019-11-05

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200568	8NR-49	8NR-49 Rev 2	Stiffener 2 Hole -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/12/19	10 pcs	0 pcs	10 pcs	\$5.25/pcs	\$52.50
2	199669	RBE105- 14102W2-3	RBE105- 4102W2 Rev 1	Connecting Pin -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/12/19	6 pcs	0 pcs	6 pcs	\$3.50/pcs	\$21.00



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K6A 1K7
Canada

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PURCHASE ORDER

POHB044995



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	194212	RBBP-1404-1-3	RBBP-1404-1 Rev 2	Weldment -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 1018 -Certificate of Conformity is required	Firmed	-	11/12/19	10 pcs	0 pcs	10 pcs	\$9.00/pcs	\$90.00
4	200570	RB6798860-4	RB6798860 Rev 2	Bridge -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	11/12/19	7 pcs	0 pcs	7 pcs	\$5.25/pcs	\$36.75
Grand Total:											\$200.25	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 11/5/19 1:04 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023818-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023818 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
06-Nov-2019		Jigar Patel		POHB044995					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order	
2	RBE105-14102W2-3 Rev.	RBE105-14102W2 1 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2,SC - 2 0.0003 "	ZINC CH	6	6	0	0	9 68 9-89	
4	RB6798860-4 Rev.	RB6798860 2 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2,SC - 2 0.0003 "	ZINC CH	7	7	0	0		

RECEIVED
 NOV 07 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

 Epaisseur réelle
 Actual Thickness

 Inspecteur Qualité
 Quality Inspector

 Réçu par
 Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.